



**Ronchi dei Legionari,**  
**Gorizia,**  
*Italy*

# HISTORY & SPECIALTY

The **Ronchi dei Legionari plant** was founded in **1983** by Roen Est. It is a benchmark for technologically advanced **solutions** in the fields of **air conditioning, refrigeration, heating and cogeneration**. It is specialised in the design and manufacture of products:

**FINNED PACK COILS**  
**SHELL & TUBES**  
**EVAPORATORS**  
**BRINE UNITS**  
**CONDENSERS / GAS COOLERS**



## PRODUCTION CAPACITY

**Total manufacturing area** 12000 sqm  
**218000 units** shipped in **2024**



## OUR PEOPLE

**Employees** ≈ 260  
**Male ratio** 63,5%  
**Female ratio** 36,5%  
**Average Age** 40-45  
**Training Hours per year** 10 per capita



## SUSTAINABILITY

**Scope 1** (ton CO2 eq.) 543,00  
**Scope 2** (ton CO2 eq.) 545,00  
**Safety & quality standards**  
ISO 9001 ISO 14001 ISO 45001

